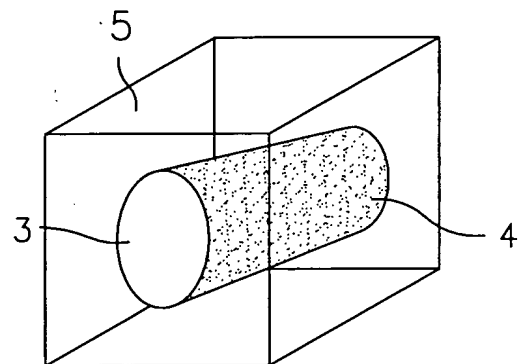


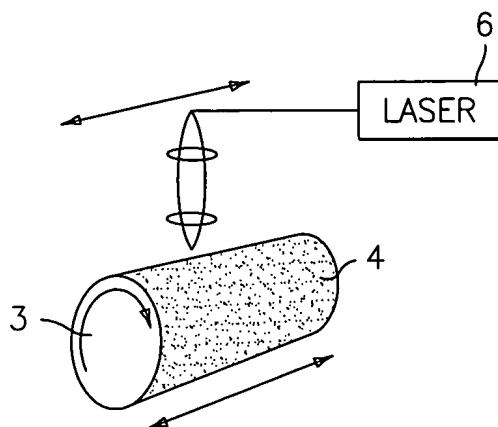
COATING ROLLER

*FIG. 1(a)*



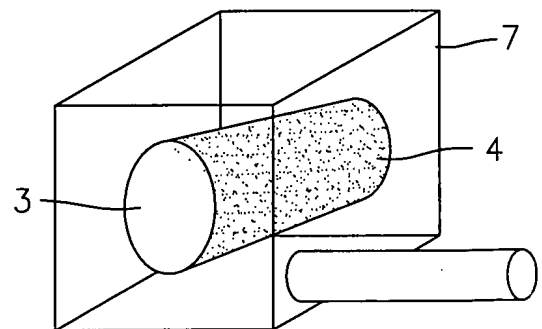
PRE-CURE

*FIG. 1(b)*



DIRECT WRITE DOT MATRIX

*FIG. 1(c)*



HARDING POST CURE

*FIG. 1(d)*